

Double Submerged Arc Welded Pipes

Transmission of liquids, air or non-aggressive gas, structural, industrial and pile works.

- Production Standards > AWWA C200
- Length Specifications > 6 meters up to 18 meters
- Finishing Operations > Double submerged spiral arc welded pipes.

NOMINAL SIZE		MINIMUM		MIDDLE		MAXIMUM	
THICKNESS		WEIGHT		THICKNESS		WEIGHT	
(mm)	(in)	(mm)	(kg/m)	(mm)	(kg/m)	(mm)	(kg/m)
508	20	5.6	69.38	10.3	126.41	15.9	192.95
559	22	5.6	76.42	10.3	139.37	15.9	212.95
610	24	6.4	95.26	11.1	163.93	17.5	255.69
660	26	6.4	103.15	11.1	177.62	20.6	277.27
711	28	6.4	111.20	11.9	205.15	20.6	350.72
762	30	6.4	119.25	11.9	220.12	22.2	376.63
813	32	6.4	127.30	11.9	235.09	22.2	432.93
864	34	6.4	135.35	11.9	250.05	22.2	460.85
914	36	7.9	176.52	11.9	264.72	22.2	488.22
965	38	7.9	186.46	11.9	279.69	22.2	516.14
1016	40	7.9	196.39	11.9	294.66	22.2	544.06
1067	42	8.7	227.05	14.3	371.12	22.2	571.98
1118	44	8.7	237.99	14.3	389.21	22.2	599.90
1168	46	8.7	248.72	14.3	406.84	22.2	627.27
1219	48	8.7	259.66	14.3	424.82	22.2	655.19
1321	52	9.5	307.25	14.3	460.79	22.2	711.03
1422	56	9.5	330.91	14.3	496.14	22.2	766.32
1524	60	9.5	354.80	12.7	473.31	22.2	822.16
1626	64	9.5	378.70	12.7	505.26	22.2	878.00
1727	68	11.9	503.30	15.9	670.91	22.2	933.30
1828	72	12.7	568.83	17.5	781.75	23.8	1059.49
1930	76	12.7	600.46	17.5	825.34	23.8	1118.76
2032	80	14.3	711.52	19.1	948.09	25.4	1256.83
2134	84	14.3	747.35	19.1	995.94	25.4	1320.50
2235	88	14.3	783.17	19.1	1043.80	25.4	1384.14
2438	96	15.9	949.85	20.6	1228.23	25.4	1511.42
2642	104	15.9	1029.52	20.6	1331.46	25.4	1638.69
2845	112	15.9	1109.19	20.6	1434.68	25.4	1765.97
3048	120	15.9	1188.87	20.6	1537.91	25.4	1893.25